

order #
2901

Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBW6405G08632-3G-13
Job Sheet 173633



Part No: RBW6405G08632-3G-13

Job Qty: 1 ea

Part Name: Inside Placard (Lasered)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/6/18

Job Tracking No:

Created By: Michelle Gagnon-Donovan

Due Date: 3/26/18

Description:

Type: SOLD

Ship Via: *ReuB.*DAS
03
9-00

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		3/26/18	0.00	0.00	Start Up Small Fab-4		<i>MCL</i>
110	Small Fab	1 pcs		3/26/18	0.00	0.00	Small Fab-8		<i>MCL</i>
120	QC	1 pcs		3/26/18	0.00	0.00	QC5		<i>MCL</i>
130	Packaging	1 pcs		3/26/18	0.00	0.00	Packaging3-1		<i>MAY 0 1 2018</i>
140	QC21-SA	1 Ea		3/26/18	0.00	0.00	QC21		<i>GA099</i>

Part Op Descriptions: 110 - 1-Engrave placard using Laser engraver as per DWG. Sheet 4 ***NOTE*** Use PDF

DAS
21
9-00

MAY 0 2 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
LM922402	Plastic, Black & White	.1400 sf (.14 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	LM922402	0	48	0

Part Specifications

Specifications could not be found.

Plex 3/6/18 9:15 AM Dart.Gagnon.Michelle



Container No: S067056



Part: RBW6405G08632-3G-13

Job No: 173633

Serial No/Batch: S067056

Revision: B

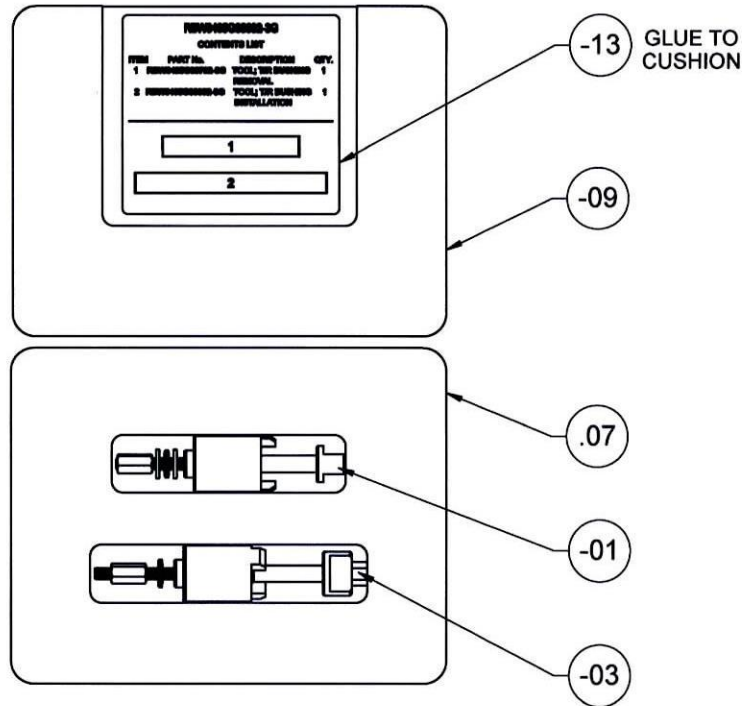
Inspector:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.ca

Date: 04/30/18

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
A	SEPERATED OUT FROM KIT	3/14/11	JAG	RW
B	-13 CH'D LETTERING COLOR WAS ALUMINUM IS WHITE. CH'D MATERIAL IN BOM WAS ALUMINUM IS PLASTIC. -9 CH'D MATERIAL WAS EPDM IS Y-20, BLACK.	3/12/13	BIM	RJC



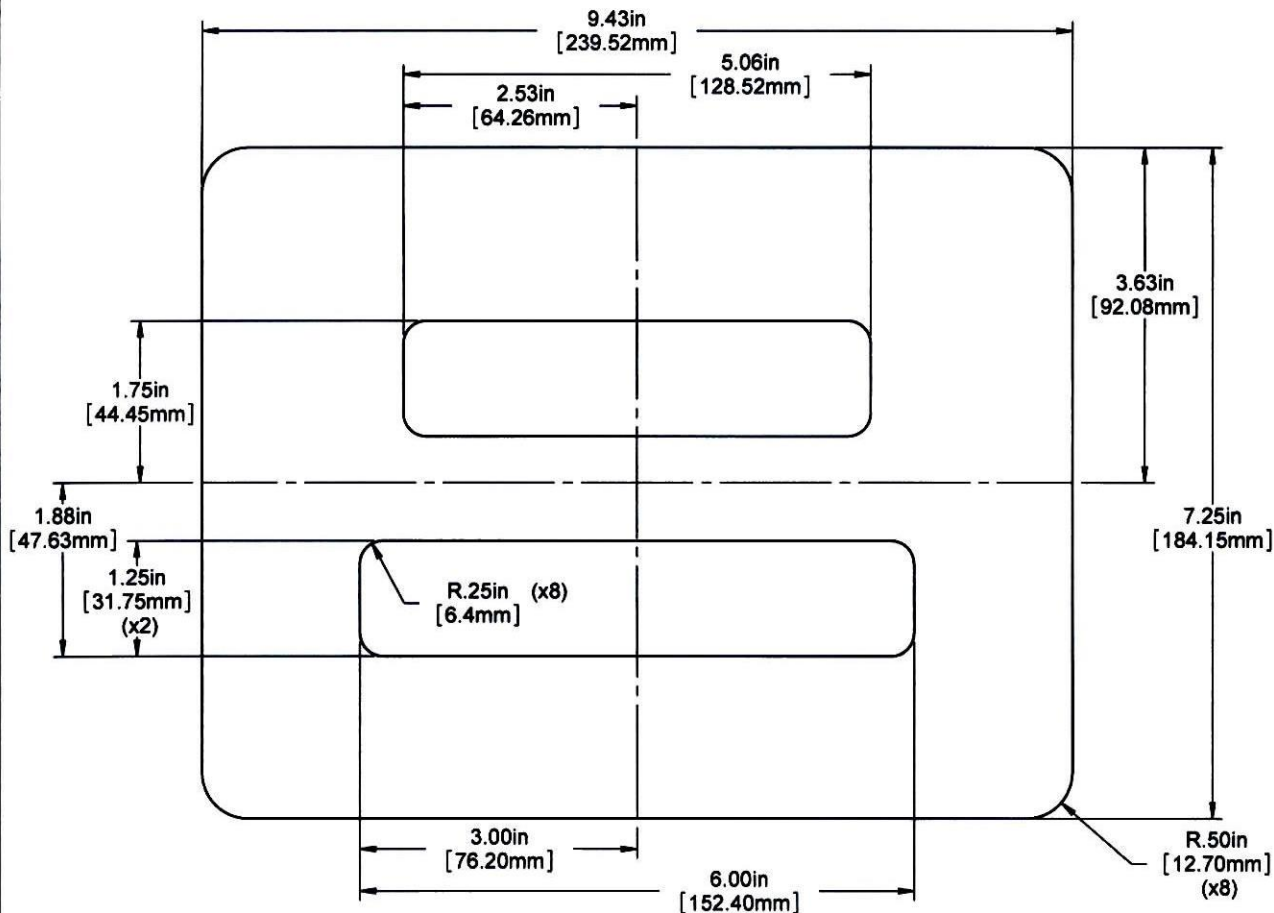
SHOP COPY
 RETURNED
 ENGINEER
 UNCONTROLLED COPY
 SUBJECT TO AMENDMENT
 WITHOUT NOTICE
 WORK ORDER
 NO. 173633-MS
 MAR 06 2018

B/O	PART #	QTY	DESCRIPTION	MATERIAL	B/O INFORMATION	Pg
	-01	1	T/R BUSHING REMOVAL TOOL		T/N RBW6405G08732-3G	1
	-03	1	T/R BUSHING INSTALL TOOL		T/N RBW6405G08832-3G	1
B/O	-05	1	HARD CASE	PLASTIC	PELICAN #260P-1200-E	N/S
B/O	-07	1	BOTTOM TOOL PROTECTOR	Y-20; BLACK	3 x 7-1/4 x 9-1/2 I.R. SPECIALTIES	2
B/O	-09	1	TOP TOOL PROTECTOR	Y-20, BLACK	1-3/16 x 7-1/4 x 9-1/2 I.R. SPECIALTIES	3
B/O	-11	1	RB PLACARD, (on case top)	ALUMINUM	RB41009	N/S
B/O	-13	1	INSIDE PLACARD, (lasered)	PLASTIC	1/32 x 4-5/16 x 4-11/16	4

RED BARN MACHINE		TITLE	
		TAIL ROTOR BUSHING KIT	
DWG NO.		REV	
RBW6405G08632-3G		B	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON DECIMALS .XXX ± .005 XX ± .01 X ± .1		METRIC X ± 1mm FRACTIONS ± 1/32 ANGLES ± 5°	
UNLESS OTHERWISE SPECIFIED 1 BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2 DIMENSIONAL LIMITS APPLY AFTER PLATING		DRAWN BY PERRITT APPROVED HEAT TREAT FINISH SPEC USED ON MODEL AGUSTA	
SCALE	DATE	SHEET	1 of 4
NTS	8-24-10		

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL
-	--	-	-



-07

BOTTOM TOOL
CUSHION



RED BARN MACHINE

TITLE

**TAIL ROTOR BUSHING
KIT; PARTS**

DWG NO

RBW6405G08632-3G-07

REV

B

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ON:
DECIMALS METRIC
XXX ± .005 X ± .1mm
XX ± .01 FRACTIONS ± 1/32
X ± .1 ANGLES ± 5°

DRAWN BY **PERRITT**
APPROVED
HEAT
TREAT
FINISH
SPEC

UNLESS OTHERWISE SPECIFIED
1. BREAK ALL SHARP EDGES
.015 x 45° PR .015 R
2. DIMENSIONAL LIMITS APPLY AFTER PLATING

USED ON MODEL
AGUSTA

SCALE

NTS

DATE

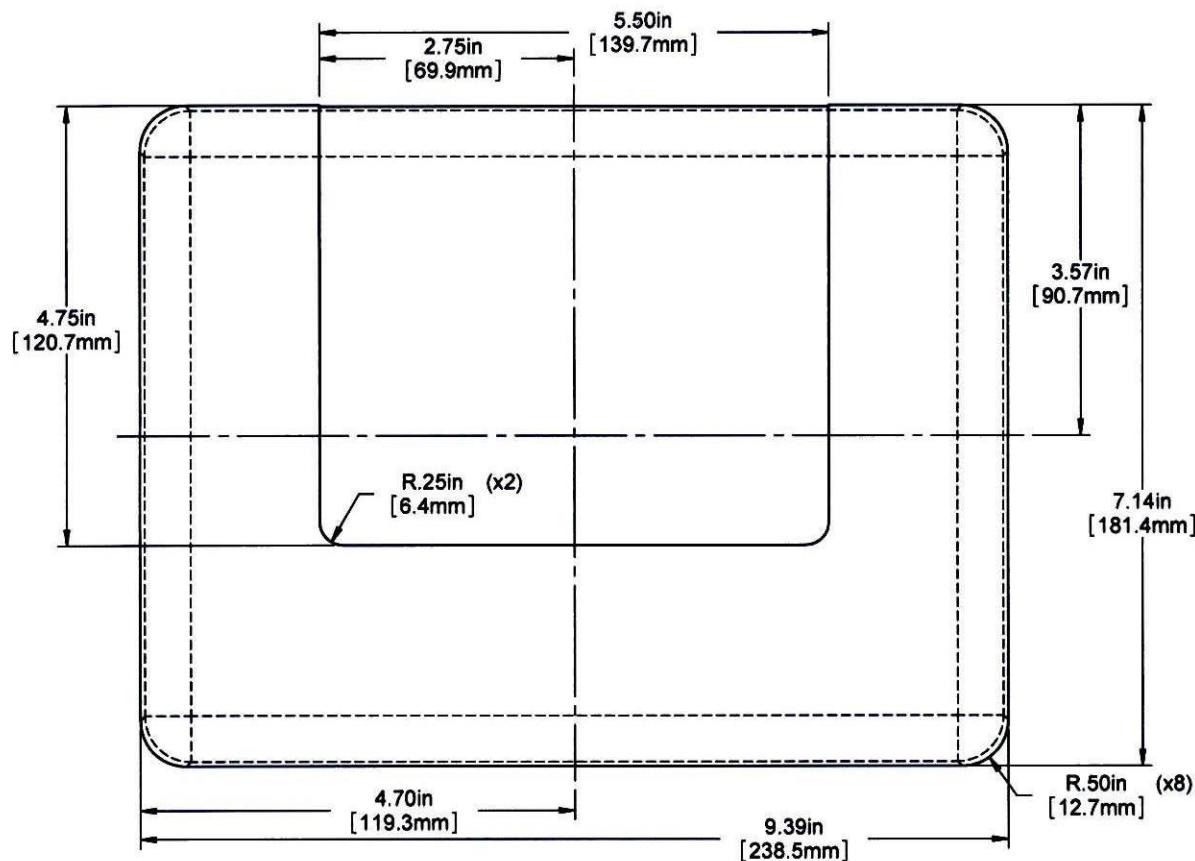
8-24-10

SHEET

2 of 4

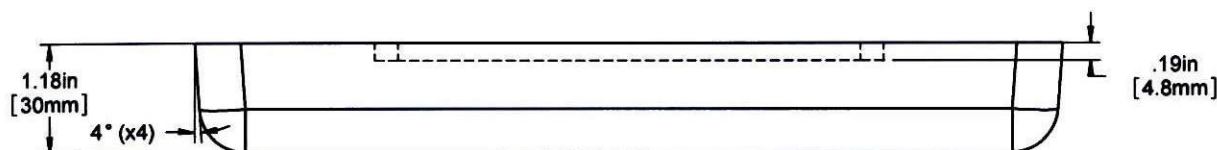
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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
-	---	-	-	-



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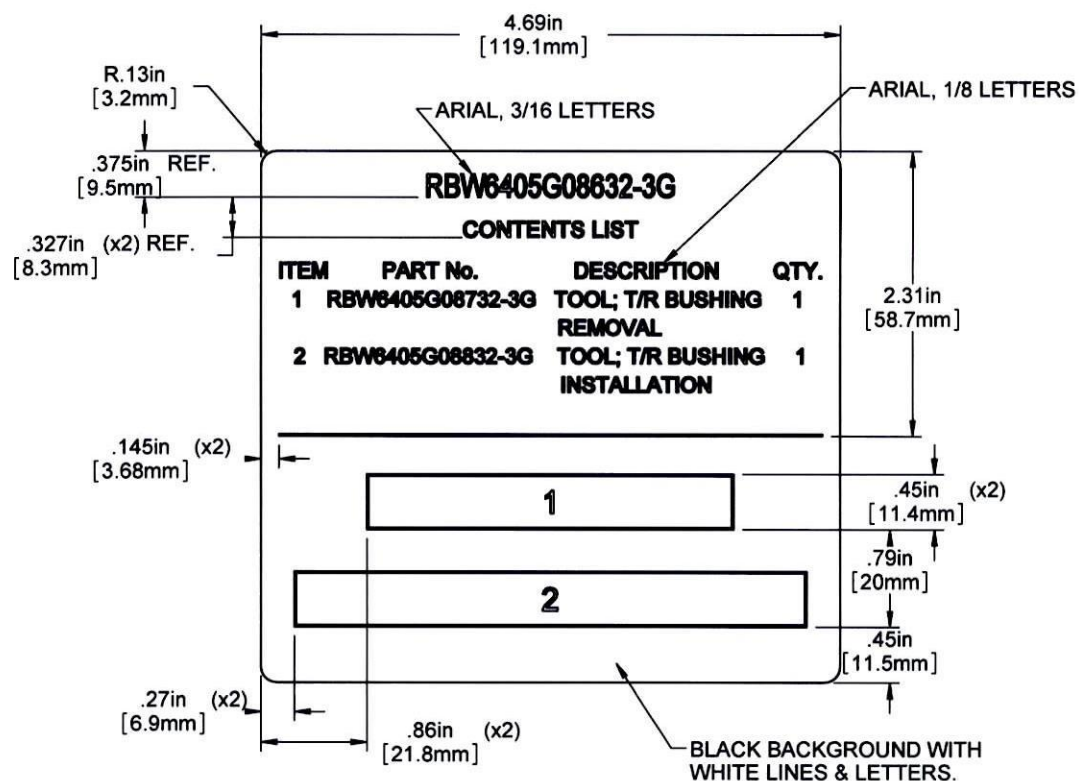
TOP TOOL
CUSHION



RED BARN MACHINE	
TAIL ROTOR BUSHING KIT; PARTS	
DWG NO. RBW6405G08632-3G-09	REV B
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON:	METRIC
DECIMALS	.X ± .1mm
.XXX ± .005	
.XX ± .01	FRACTIONS ± 1/32
X ± .1	ANGLES ± 5°
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES 015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE NTS	DATE 8-24-10
SHEET 3 of 4	
DRAWN BY PERRITT	
APPROVED	
HEAT	
TREAT	
FINISH	
SPEC	
USED ON MODEL	
AGUSTA	

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
B	-13 CH'D LETTERING COLOR WAS ALUMINUM IS WHITE.	3/12/13	BIM	RJC



-13

INSIDE PLACARD
LAZER ETCHED

RED BARN MACHINE	
TITLE TAIL ROTOR BUSHING KIT; PARTS	
DWG NO. RBW6405G08632-3G-13	REV B
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON:	
DECIMALS	METRIC
XXX ± .005	X ± .1mm
XX ± .01	FRACTIONS ± 1/32
X ± .1	ANGLES ± 5°
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES 015 x 45° PR 015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE NTS	DATE 8-24-10
SHEET 4 of 4	